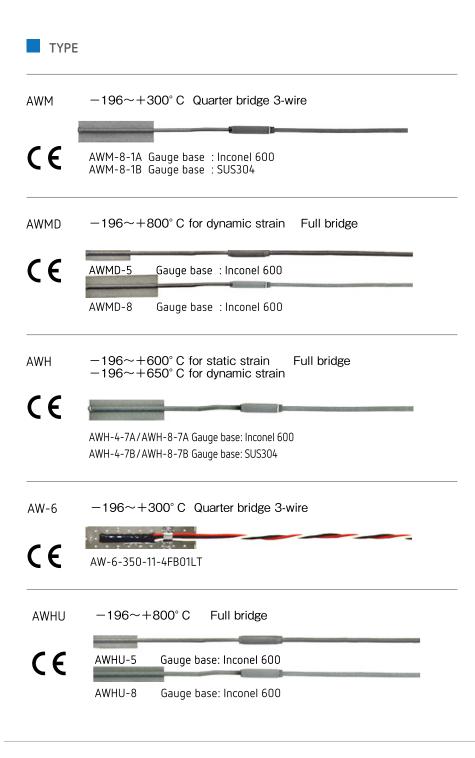




3

**AW-Series** (AWM, AWMD, AWH, AWHU, AW, AWC) Weldable Strain Gauges

These strain gauges have strain sensing elements fully encapsulated in corrosion-resisting metal tubes made of stainless steel or Inconel (except AW-6-350). The strain gauge backings are also made of the same material, and the gauges are installed by spot welding to metal specimens using a dedicated spot welder.







### AW SERIES CODING SYSTEM

1	2	3	4	5	6	7	8
AWM	-8	-1	В		-2		-17.0
AWMD	-5	-	Α	KM	-2	(6F)	-1.6Hz*
AWMD	-8	-	Α		-2		-1.6Hz*
AWH	-8	-7	Α		-2		-11.0
AWHU	-5	-9	Α	KM	-2	(6F)	-12.7

\*: High-pass filter only for AWMD Either one available among 1.6, 7.2 or 16Hz.

①Туре		@Gauge length	③Temperature compensation range	∉Gauge base*1	© Option
AWM : static/dynamic	300°C	8 : 8mm	0 : - 196°C ~ RT 1 : RT ~ + 300°C		E: Ground earth
AWMD : dynamic only	800°C	5 : 5mm 8 : 8mm	2 : RT ~ + 350℃ 3 : RT ~ +400℃	A: Inconel 600	F: Compression fittings
AWH : static dynamic	600℃ 650℃	4 : 4mm 8 : 8mm	$\begin{array}{cccc} 4 & : RT & \sim + 450 ^{\circ}\text{C} \\ 5 & : RT & \sim + 500 ^{\circ}\text{C} \\ 6 & : RT & \sim + 550 ^{\circ}\text{C} \end{array} \qquad \begin{array}{cccc} \text{Applicable thermal} \\ expansion coefficient of} \\ 11ppm/^{\circ}\text{C or closer} \\ \end{array} \qquad \begin{array}{c} \text{K:} & \text{M} \\ \text{W} \\ \text{M:} & \text{S} \\ \text{M:} & \text{M:} \\ \text{M:} & \text{S} \\ \text{M:} & \text{M:} \\ \{M:} & \text{M:} \\ \text{M:} & \text{M:} \\ \text{M:} & \text{M:} \\ \text{M:} & \text{M:} \\ \text{M:} & \text{M:} \\ \{M:} & \text{M:} \\ \{M:} & \text{M:} \\ \{M:}$	W=3mm (excluding AWHU)	
AWHU : static/dynamic	800°C	5 : 5mm 8 : 8mm	7 : RT ~ + 600°C 8 : RT ~ + 650°C 9 : RT ~ + 800°C 10 : Others NB1: Dynamic use AWMD is not applicable. NB2: RT Room temperature	<b>B</b> : SUS304 Applicable thermal expansion coefficient of 17ppm/°C or closer	AWHU and AWMD-5 are normally provided with small junction P: NDIS type plug attached* <sup>2</sup> R: Bend of gauge backing or pipe Z: Filter-less (AWMD)

©MI cable	⑦Supplied cable length	Temperature compensation materials or High-pass filter					
2 : Φ1.6mm 2m Core cable of heat-resistive copper	No marks: Φ 4.1mm shielded vinyl cable of 0.5m   Except for standard length, required length is given in bracket   Example: 4.5m long to (4.5)   ( 6F ) Φ 1.6mm shielded fluoroethylene propylene cable (FEP) of   0.5m for AWHU-5/-8, AWMD-5   Except for standard length, required length is given after suffix 6F.   Example: 4.5m long to (6F4.5)	Materials available for temperature- compensation10.9:SUS430 or equivalent11.0:Mild steel (ferritic) or equivalent12.7:INCONEL 600 or equivalent17.0:SUS304 or equivalentHigh-pass filter for only AWMD1.6Hz7.2Hz16Hz					

\*1: Select code A for thermal expansion coefficient of 11ppm/°C or closer, or B for coefficent of 17ppm/°C

\*2: For option code P, NDIS plug is attached to the end of cables following Temperature-compensation board or High-pass filter.





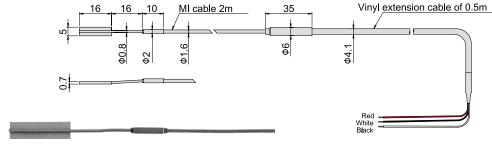
# AWM-8 CE

The AWM is usable up to 300°C for both static and dynamic strain measurement. The backing material is available in Inconel 600 or SUS304 which should be selected according to the test specimen material.

Туре	Gauge length (mm)	Gauge base Dimension (mm) Materials		Operating temperature (°C)	Temperature compensation range (°C)	Test specimen	Applicable coefficient of linear thermal expansion (×10 <sup>-6</sup> /°C)	Resist- ance in (Ω)
AWM-8-1A-2-11.0	0	L16xW5xT0.7	Inconel 600	For static/dynamic use	Room-temperature	Mild steel equivalent	11×10 <sup>-6</sup> /°C	120
AWM-8-1B-2-17.0	0	8 L16XW5X10.7	SUS304	_196~+300°C	~ +300°C	SUS304 equivalent	17×10 <sup>-6</sup> /°C	120

Leadwire 1.6 mm dia. MI cable 2 m, 4.1 mm dia. shielded vinyl cable 0.5 m (Quarter bridge with 3-wire) Minimum order quantity is 1 strain gauge.

#### External dimensions



# AWMD-5/AWMD-8 CE

The AWMD is applicable up to 800°C and it is dedicated to dynamic strain measurement. A high pass filter is a standard accessory. Using the high pass filter, unnecessary direct current component or low frequency component (thermal output, drift etc.) in the measurement signals can be neglected.

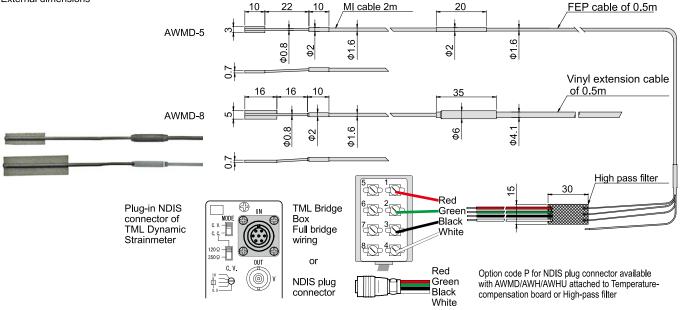
Туре	Gauge length (mm)	Gauge base Dimension (mm) Materials		Operating temperature (°C)	Temperature compensation range (°C)	Test specimen	Applicable coefficient of linear thermal expansion (×10 <sup>-6</sup> /°C)	Resist- ance in (Ω)
AWMD-5-AKM-2(6F)-1.6Hz $^{\times}$	5	L10xW3xT0.7	Inconel 600	for dynamic use	N/A	Inconel 600 equivalent	12×10 <sup>-6</sup> /°C	60
AWMD-8-A-2-1.6Hz <sup>×</sup>	8	L16xW5xT0.7	Inconel 600	-196~+800°C	N/A			120

\*: High-pass filter only for AWMD Either one available among 1.6, 7.2 or 16Hz.

Leadwire AWMD-5: 1.6 mm dia. MI cable 2 m, 1.6 mm dia. shielded fluorinated resin (FEP) cable 0.5 m (Full bridge)

AWMD-8 : 1.6 mm dia. MI cable 2 m, 4.1 mm dia. shielded vinyl cable 0.5 m (Full bridge) Minimum order quantity is 1 strain gauge.

### External dimensions







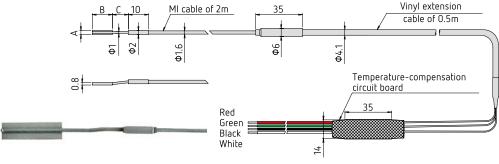
## AWH-4 / AWH-8 (E

The backing material of these gauges is available in either of Inconel 600 or stainless steel to be selected according to the material to be measured. The sensing part has half bridge configuration with active element and dummy element, and it is measured in full bridge method using the attached temperature compensation circuit board. This gauge is applicable to static measurement in temperature up to 600°C and applicable to dynamic measurement up to 650°C.

	Туре	Gauge length (mm)	Gauge Dimension (mm)	base Materia <b>l</b> s	Operating temperature (°C)		perature tion range (°C)	Test specimen	Applicable coefficient of linear thermal expansion (×10 <sup>-6</sup> /°C)	Resist- ance in (Ω)
AWH	H-4-7A-2-11.0	4	L10xW3xT0.8	Inconel 600	static : –196~+600°C dynamic : –196~+650°C			Mild steel equivalent	11×10 <sup>-6</sup> /°C	60
AWH	H-4-7B-2-17.0	4		SUS304			tic : RT~+600°C	SUS304 equivalent	17×10 <sup>-6</sup> /°C	60
AWH	H-8-7A-2-11.0		L16xW5xT0.8	Inconel 600			N/A	Mild steel equivalent	11×10 <sup>-6</sup> /°C	120
AWH	H-8-7B-2-17.0	0		SUS304			SUS304 equivalent	17×10 <sup>-6</sup> /°C	120	

Leadwire 1.6 mm dia. MI cable 2 m, 4.1 mm dia. shielded vinyl cable 0.5 m (Full bridge) Minimum order quantity is 1 strain gauge.

#### External dimensions



Туре	A	В	с
AWH-4	3	10	8
AWH-8	5	16	16

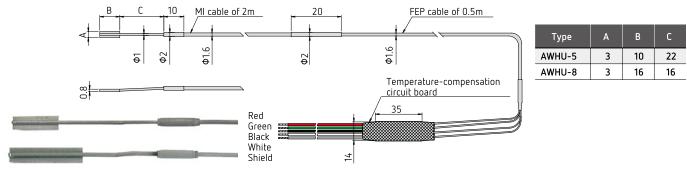
## AWHU-4 / AWHU-8

These gauges can be used in temperature up to 800°C for both static and dynamic measurement. However, owing to the construction of the sensing element, measurement is recommended in temperature at 600°C or above. The sensing part has half bridge configuration with active element and dummy element, and it is measured in full bridge method using the attached temperature compensation circuit board. Since these gauges have small backings and thin sleeves and cables as standard specifications, they are applicable to narrow and/or curved areas.

Туре	Gauge length (mm)	Gauge base Dimension (mm) Materials		Operating temperature (°C)	Temperature compensation range (°C)	Test specimen	Applicable coefficient of linear thermal expansion (×10 <sup>-6</sup> /°C)	Resist- ance in (Ω)
AWHU-5-9AKM-2(6F)-12.7	5	L10xW3xT0.8	Inconel 600	For static/dynamic use -196~+800°C	Room-temperature ~ +800°C	Inconel 600	11×10 <sup>-6</sup> /°C	60
AWHU-8-9AKM-2(6F)-12.7	8	L16xW3xT0.8	Inconer 600			equivalent		120

Leadwire 1.6 mm dia. MI cable 2 m, 1.6 mm dia. shielded fluorinated resin (FEP) cable 0.5 m (Full bridge) Minimum order quantity is 1 strain gauge.

#### External dimensions



### Note

Our AWH and AWHU series strain gauges are adjusted to make the thermal output as small as possible in consideration of the material to be measured, the MI cable length and the range of measurement temperature. These strain gauges will be supplied on made-to-order basis except AWH-4-7A-2-11.0 and AWH-8-7A-2-11.0.

\* Lead wire lengths other than the standard length are available on request. (Made to order: MI cable length is in increments of 1 meter. Vinyl cable length is in increments of 0.5 meters.)





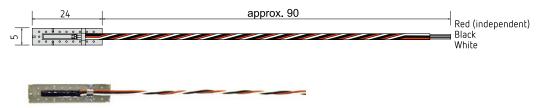
## AW-6-350 (E

These gauges have corrosion-resisting stainless steel backing with thickness of 0.08mm. They are easily installed by using the dedicated spot welder W-50RC. are suited for strain measurement in high temperature up to 300°C, for measurement of specimen to which adhesion is not applicable or for long term measurement.

Туре	Gauge length (mm)	Gauge base Dimension (mm) Materials		Operating temperature (°C)	Temperature compensation range (°C)	Test specimen	Applicable coefficient of linear thermal expansion (×10 <sup>-6</sup> /°C)	Resist- ance in (Ω)
AW-6-350-11-4FB01LT	6	L24xW5	SUS304	-196~+300°C	+10 ~ +100°C	Mild steel	11×10 <sup>-6</sup> /°C	350

Leadwire  $\Phi$ 0.2mm Twisted cross-linked fluorinated resin(PTFE) sheathed leadwire of 0.1m standard (Quarter bridge with 3-wire) \* Lead wire lengths other than the standard length are available on request. (Made to order.) Minimum order quantity is 5 strain gauges.

External dimensions



Page 5/5

The information provided herein is to the best of our knowledge true and accurate, it is provided for guidance only. All specifications are subject to change without prior notification. Althen – Your expert partner in Sensors & Controls | althensensors.com

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