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AWHU-5

AWHU-8

## **AW-Series** (AWM, AWMD, AWH, AWHU, AW, AWC) Weldable Strain Gauges

These strain gauges have strain sensing elements fully encapsulated in corrosion-resisting metal tubes made of stainless steel or Inconel (except AW-6-350). The strain gauge backings are also made of the same material, and the gauges are installed by spot welding to metal specimens using a dedicated spot welder.

# TYPE **AWM** -196~+300° C Quarter bridge 3-wire CE AWM-8-1A Gauge base: Inconel 600 AWM-8-1B Gauge base: SUS304 -196~+800° C for dynamic strain Full bridge **AWMD** $C \in$ AWMD-5 Gauge base : Inconel 600 AWMD-8 Gauge base: Inconel 600 $-196{\sim}+600^{\circ}$ C for static strain $-196{\sim}+650^{\circ}$ C for dynamic strain AWH Full bridge $\epsilon$ AWH-4-7A/AWH-8-7A Gauge base: Inconel 600 AWH-4-7B/AWH-8-7B Gauge base: SUS304 AW-6 -196~+300° C Quarter bridge 3-wire $C \in$ AW-6-350-11-4FB01LT -196~+800° C **AWHU** Full bridge

Gauge base: Inconel 600

Gauge base: Inconel 600

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### AW SERIES CODING SYSTEM

1	2	3	4	(5)	6	7	8
AWM	-8	-1	В		-2		-17.0
AWMD	-5	-	Α	KM	-2	(6F)	-1.6Hz*
AWMD	-8	-	Α		-2		-1.6Hz*
AWH	-8	-7	Α		-2		-11.0
AWHU	-5	-9	Α	KM	-2	(6F)	-12.7

<sup>\*:</sup> High-pass filter only for AWMD Either one available among 1.6, 7.2 or 16Hz.

<b>①Туре</b>		②Gauge length	③Temperature compensation range	⊕Gauge base*1	<b>®Option</b>
AWM : static/dynamic AWMD :	300℃	8 : 8mm 5 : 5mm	0 : -196°C ~ RT 1 : RT ~ +300°C 2 : RT ~ +350°C		E: Ground earth F: Compression fittings
dynamic only  AWH: static dynamic	800°C 600°C 650°C	8 : 8mm 4 : 4mm 8 : 8mm	3 :RT ~ +400°C 4 :RT ~ +450°C 5 :RT ~ +500°C 6 :RT ~ +550°C	A: Inconel 600  Applicable thermal expansion coefficient of 11ppm/°C or closer	K: Narrow gauge width W=3mm (excluding AWHU) M: Small junction type of sleeve B  Ф 2.0mm L=20mm
AWHU : static/dynamic	800°C	5 : 5mm 8 : 8mm	7 : RT ~ +600°C  8 : RT ~ +650°C  9 : RT ~ +800°C  10 : Others  NB1: Dynamic use AWMD is not applicable.  NB2: RT Room temperature	B: SUS304 Applicable thermal expansion coefficient of 17ppm/°C or closer	AWHU and AWMD-5 are normally provided with small junction P: NDIS type plug attached*2 R: Bend of gauge backing or pipe Z: Filter-less (AWMD)

⑥Ml cable	⑦Supplied cable length	®Temperature compensation materials or High-pass filter
2 : Φ1.6mm 2m Core cable of heat-resistive copper	No marks: $\Phi$ 4.1mm shielded vinyl cable of 0.5m  Except for standard length, required length is given in bracket  Example: 4.5m long to (4.5)  ( 6F ) $\Phi$ 1.6mm shielded fluoroethylene propylene cable (FEP) of  0.5m for AWHU-5/-8, AWMD-5  Except for standard length, required length is given after suffix 6F.  Example: 4.5m long to (6F4.5)	Materials available for temperature- compensation 10.9: SUS430 or equivalent 11.0: Mild steel (ferritic) or equivalent 12.7: INCONEL 600 or equivalent 17.0: SUS304 or equivalent High-pass filter for only AWMD 1.6Hz 7.2Hz 16Hz

 $<sup>^{\</sup>star1}$ : Select code A for thermal expansion coefficient of 11ppm/ $^{\circ}$ C or closer, or B for coefficent of 17ppm/ $^{\circ}$ C

<sup>\*2:</sup> For option code P, NDIS plug is attached to the end of cables following Temperature-compensation board or High-pass filter.





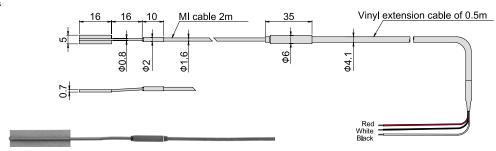
## ■ AWM-8 **C**€

The AWM is usable up to 300°C for both static and dynamic strain measurement. The backing material is available in Inconel 600 or SUS304 which should be selected according to the test specimen material.

Туре	Gauge length (mm)	Gauge Dimension (mm)	base Materia <b>l</b> s	Operating temperature (°C)	Temperature compensation range (°C)	Test specimen	Applicable coefficient of linear thermal expansion (×10 <sup>-6</sup> /°C)	Resist- ance in (Ω)
AWM-8-1A-2-11.0		L16xW5xT0.7	Inconel 600	For static/dynamic use	Room-temperature	Mild steel equivalent	11×10 <sup>-6</sup> /°C	120
AWM-8-1B-2-17.0	] °	LIOXVVOXIU./	SUS304 —196~+300°C	~ +300°C	SUS304 equivalent	17×10 <sup>-6</sup> /°C	120	

Leadwire 1.6 mm dia. MI cable 2 m, 4.1 mm dia. shielded vinyl cable 0.5 m (Quarter bridge with 3-wire) Minimum order quantity is 1 strain gauge.

#### External dimensions



# AWMD-5/AWMD-8 CE

The AWMD is applicable up to 800°C and it is dedicated to dynamic strain measurement. A high pass filter is a standard accessory. Using the high pass filter, unnecessary direct current component or low frequency component (thermal output, drift etc.) in the measurement signals can be neglected.

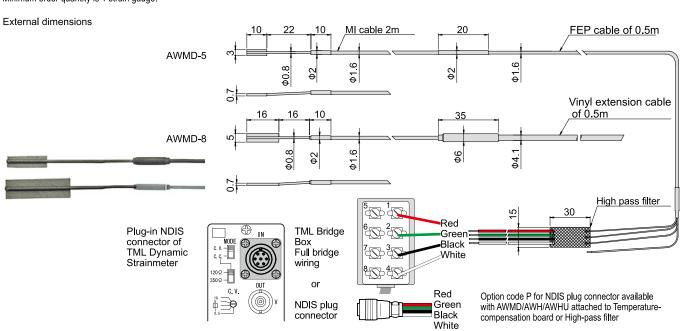
Туре	Gauge length (mm)	Gauge I Dimension (mm)	base Materia <b>l</b> s	Operating temperature (°C)	Temperature compensation range (°C)	Test specimen	Applicable coefficient of linear thermal expansion (×10 <sup>-6</sup> /°C)	Resist- ance in (Ω)
AWMD-5-AKM-2(6F)-1.6Hz <sup>∗</sup>	5	L10xW3xT0.7	Inconel 600	for dynamic use —196~+800°C	N/A	Incomal 600 aguirralant	12×10 <sup>-6</sup> /°C	60
AWMD-8-A-2-1.6Hz <sup>※</sup>	8	L16xW5xT0.7	Inconel 600			Inconel 600 equivalent		120

<sup>\*:</sup> High-pass filter only for AWMD Either one available among 1.6, 7.2 or 16Hz.

Leadwire AWMD-5: 1.6 mm dia. MI cable 2 m, 1.6 mm dia. shielded fluorinated resin (FEP) cable 0.5 m (Full bridge)

AWMD-8: 1.6 mm dia. MI cable 2 m, 4.1 mm dia. shielded vinyl cable 0.5 m (Full bridge)

Minimum order quantity is 1 strain gauge.







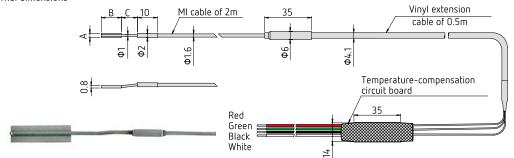
## ■ AWH-4 / AWH-8 **( €**

The backing material of these gauges is available in either of Inconel 600 or stainless steel to be selected according to the material to be measured. The sensing part has half bridge configuration with active element and dummy element, and it is measured in full bridge method using the attached temperature compensation circuit board. This gauge is applicable to static measurement in temperature up to 600°C and applicable to dynamic measurement up to 650°C.

Т	Гуре	Gauge length (mm)	Gauge t Dimension (mm)	oase Materials	Operating temperature (°C)		erature on range (°C)	Test specimen	Applicable coefficient of linear thermal expansion (×10 <sup>-6</sup> /°C)	Resist- ance in (Ω)				
AWH-4-	-7A-2-11.0	4	L10xW3xT0.8	Inconel 600				Mild steel equivalent	11×10 <sup>-6</sup> /°C	60				
AWH-4-	-7B-2-17.0	4	LIUXVVSXIU.0	SUS304	static : -196~+600°C	static :	atic: RT~+600°C	SUS304 equivalent	17×10 <sup>-6</sup> /°C	00				
AWH-8-	-7A-2-11.0		L16xW5xT0.8	Inconel 600	dynamic : -196~+650°C	dynamic :	N/A	Mild steel equivalent	11×10 <sup>-6</sup> /°C	120				
AWH-8-	-7B-2-17.0	0	LIBXVVOXIU.6	SUS304								SUS304 equivalent	17×10 <sup>-6</sup> /°C	120

Leadwire 1.6 mm dia. MI cable 2 m, 4.1 mm dia. shielded vinyl cable 0.5 m (Full bridge) Minimum order quantity is 1 strain gauge.

#### External dimensions



Α	В	С
3	10	8
5	16	16
	3	3 10

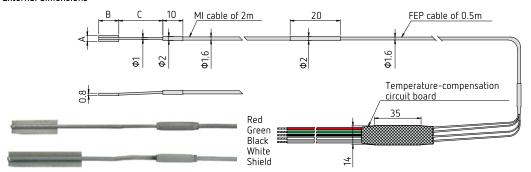
# AWHU-4 / AWHU-8 ( €

These gauges can be used in temperature up to 800°C for both static and dynamic measurement. However, owing to the construction of the sensing element, measurement is recommended in temperature at 600°C or above. The sensing part has half bridge configuration with active element and dummy element, and it is measured in full bridge method using the attached temperature compensation circuit board. Since these gauges have small backings and thin sleeves and cables as standard specifications, they are applicable to narrow and/or curved areas.

Туре	Gauge length (mm)	Gauge I Dimension (mm)	oase Materials	Operating temperature (°C)	Temperature compensation range (°C)	Test specimen	Applicable coefficient of linear thermal expansion (×10 <sup>-6</sup> /°C)	Resist- ance in (Ω)
AWHU-5-9AKM-2(6F)-12.7	5	L10xW3xT0.8	Incomal 600	conel 600 For static/dynamic use —196~+800°C	Room-temperature	Inconel 600	11×10 <sup>-6</sup> /°C	60
AWHU-8-9AKM-2(6F)-12.7	8	L16xW3xT0.8	Inconel 600		~ +800°C	equivalent	11/10-7 6	120

Leadwire 1.6 mm dia. MI cable 2 m, 1.6 mm dia. shielded fluorinated resin (FEP) cable 0.5 m (Full bridge) Minimum order quantity is 1 strain gauge.

### External dimensions



Туре	А	В	С
AWHU-5	3	10	22
AWHU-8	3	16	16



Our AWH and AWHU series strain gauges are adjusted to make the thermal output as small as possible in consideration of the material to be measured, the MI cable length and the range of measurement temperature. These strain gauges will be supplied on made-to-order basis except AWH-4-7A-2-11.0 and AWH-8-7A-2-11.0.

\* Lead wire lengths other than the standard length are available on request. (Made to order: MI cable length is in increments of 1 meter. Vinyl cable length is in increments of 0.5 meters.)









These gauges have corrosion-resisting stainless steel backing with thickness of 0.08mm. They are easily installed by using the dedicated spot welder W-50RC. are suited for strain measurement in high temperature up to 300°C, for measurement of specimen to which adhesion is not applicable or for long term measurement.

Туре	Gauge length (mm)	Gauge I Dimension (mm)	oase Materia <b>l</b> s	Operating temperature (°C)	Temperature compensation range (°C)	Test specimen	Applicable coefficient of linear thermal expansion (×10 <sup>-6</sup> /°C)	ance in
AW-6-350-11-4FB01LT	6	L24xW5	SUS304	-196~+300°C	+10 ~ +100°C	Mild steel	11×10 <sup>-6</sup> /°C	350

\* Lead wire lengths other than the standard length are available on request. (Made to order.)

Minimum order quantity is 5 strain gauges .

#### External dimensions

